

INSTRUCTIONS FOR INSTALLING A FLOW REGULATOR ELIMINATION KIT,
P/N 6157084, IN A NATIONAL VENDORS® HBM-615 AND HOTTRON #1

CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE INSTRUCTIONS. FIGURE 1 SHOWS ALL THE PARTS IN THE KIT. IF ANY PARTS ARE MISSING, CONTACT NATIONAL VENDORS' PARTS DEPARTMENT IMMEDIATELY.

This kit contains the following:

| PART NUMBER | DESCRIPTION | QUANTITY |
|-------------|------------------------------------|----------|
| 6157085 | Installation Instructions | 1 |
| 6111054 | Hose Clamp, 19/32 | 1 |
| 6157081 | Sugar and Lightener Vent Assy. | 1 |
| 6158007 | "Y" Connector, 1/2 O.D. x 3.8 I.D. | 1 |
| 6158072 | Mixing Bowls Tube and "Y" Assy. | 1 |
| 6508053 | Tube, 3/8 I.D. x .5600 x 8.25 Lg. | 1 |

A. REMOVAL OF FLOW REGULATOR

1. Disconnect "Y" assembly from flow regulator, elbow of tea and decaf mixing bowl, and vent tube of sugar and lightener mixing bowl.
2. Remove hose from brewer funnel, pull hose and flow regulator from merchandiser.
3. Remove sugar and lightener mixing bowl vent cap.

R. INSTALLATION

1. Insert clear overflow hose of "Y" assembly through opening in back of shelf under tea canister.
2. Insert the 1/4 I.D. hose of the "Y" assembly through the hole in base of shelf. Connect hose to brewer funnel.
3. Insert 3/8 I.D. hose through hole in front of shelf. Pull hose until "Y" is tight against back of shelf. Refer to Figure 2.
4. Cut water tank clear overflow hose at wire brace of nozzle support assembly. Connect hose with "Y" as shown in Figure 2.
5. Connect clear hose of "Y" assembly to "Y" in water tank overflow hose.
6. Install the hose clamp provided approximately 3/8 of an inch from end of 3/8 inch hose protruding from hole in shelf. Place hose onto the vent cap stainless steel tube. Make sure hose is flush with vent cap plug as shown in Figure 2. Place other end of hose onto elbow of tea/decaf bowl.
7. Adjust air pressure (normal 5 lbs.) to insure dry grounds.

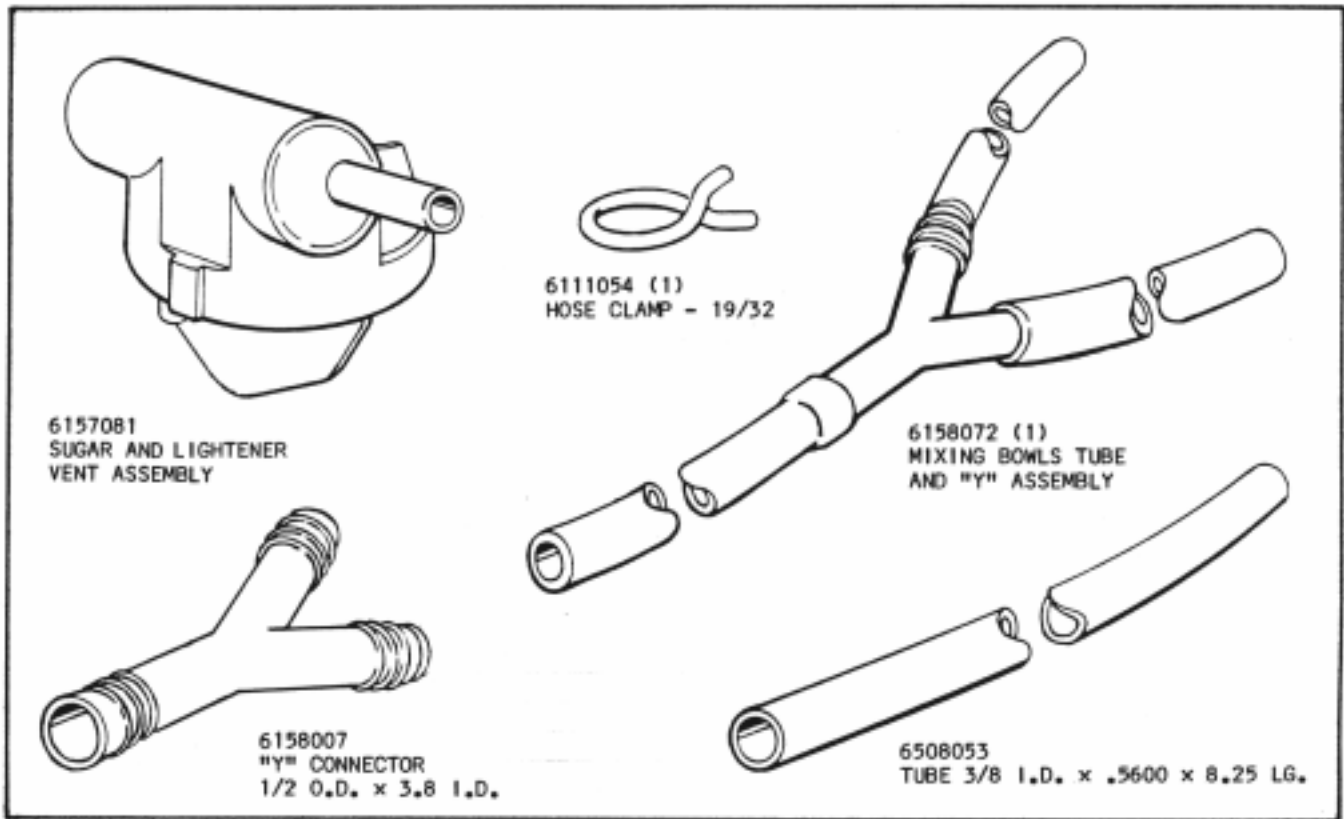


FIGURE 1

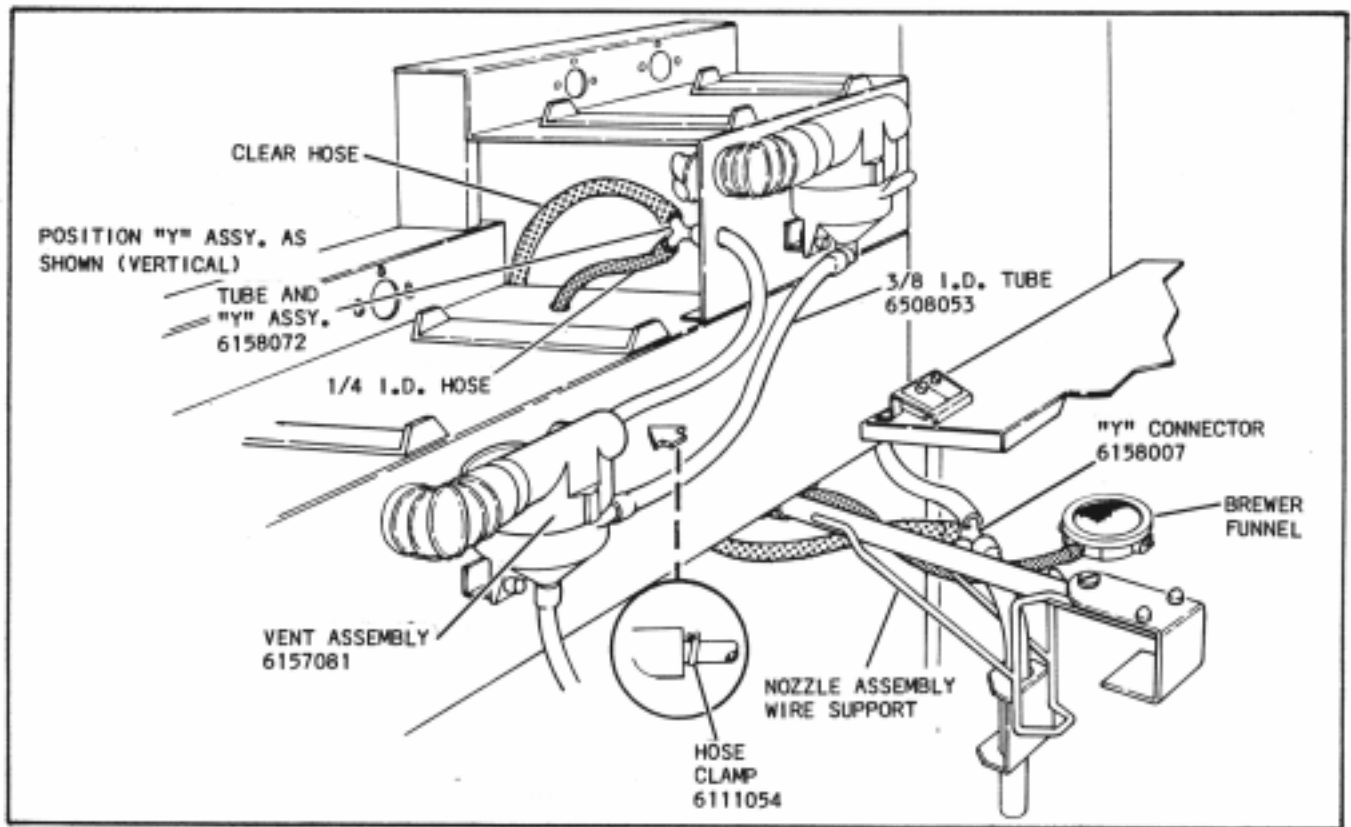


FIGURE 2